



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3712-042
Job Sheet 168150



Part No: D3712-042

Job Qty: 1 ea

Part Name: Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/26/17	0.00	0.00	Start Up Large Fab2		Dr 2017-12-12
100	Large Fab	1 pcs		12/27/17	0.00	16.67	Large Fab 1		Dr 2017-12-12
110	Large Fab	1 pcs		12/27/17	0.00	16.67	Large Fab 1		1/1/18
120	QC	1 pcs		12/27/17	0.00	0.00	QC5		1/1/18
130	QC	1 pcs		12/27/17	0.00	0.00	QC9		1/1/18
135	HandFinish	1 pcs		12/27/17	0.00	0.31	HandFinish2		BR 18-01-10.
140	Powdercoat	1 pcs		12/27/17	0.00	0.78	Powdercoat2		BR 18-01-10.
150	QC	1 pcs		12/27/17	0.00	0.00	QC3		1/1/18
160	Packaging	1 pcs		12/27/17	0.00	0.00	Packaging1		SD JAN 11 2018
170	Small Fab	1 pcs		12/28/17	0.00	0.87	Small Fab		SD
180	QC	1 pcs		12/28/17	0.00	0.00	QC5		1/1/18
190	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging3		1/1/18
200	QC21-SA	1 Ea		12/28/17	0.00	0.00	QC21		21 JAN 12 2018

Part Op 100 - 1- Take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-7 using DT8996 2- Descriptions: Take D3746-3, D3746-5, D3746-7 and drill holes as per dwg D3746 using drill jig DT8995 and DT8996 3- Drill holes in both D3727-1 as per dwg D3727 4- Drill holes in D3735-3 as per dwg D3735 using DT9000 jig 5- Debur

110 - 1- cut mesh to fit inside basket base and sides as per dwg D3744 and D3745

140 - First coat: START TIME: 10:50 OVEN TEMPERATURE: 375° FINISH TIME: 11:45. ***if necessary*** Second coat: START TIME: OVEN TEMPERATURE: FINISH TIME:

170 - Assemble as per dwg D3712

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-3 154190	2	15	0	0
	D2581 50058842	2	103	0	0
	D3166-1 5011754	5	23	0	0
	D3725-1 5011754	2	0	0	0
	D3748-1 160538	3	10	0	0
	D3757-1 F187066	2	2	0	0
	D3759-1 5014816	21	31	0	0
	M304TS0.750W.065 5001195	43	684	0	0
	M304EX0.75-16F 5019329	38	515	0	0
	AN3-11A 5014756	6	125	0	0
110-Large Fab	D2931 F86435-1	2	236	0	0
170-Small Fab	MS20600-AD4W3 5019431	2	277	0	0
	MS21042L3 5016501	6	1,328	0	0
	NAS1149D0363J 5015269	12	613	0	0

FW 137587-15

NAS1149DN832J

D31484 2

1,712

0

0

Part Specifications

Specifications could not be found.

Plex 11/10/17 10:07 AM dart.poulin.mario

DART
AEROSPACE
S020768

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Basket Base Assembly

PART NO: D3712-042
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/12/17

Job No: 168150

D 3746-7 = 1x

D 3746-3 = 1x

D 3746-5 = 2x

D 3746-1 = 1x



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M304EX0.75-16F Revision: Expanded Metal Flat SS														
100	Receive sf	S027823	168150	0 sf	0		WA004		Stock	1/2/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: M304TS0.750W.065 Revision: 304 Sq Tube .75X.75X.065W														
100	Receive Ft	S020766	168150	0 ft	0		WA004		Stock	12/12/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		0	0									

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